

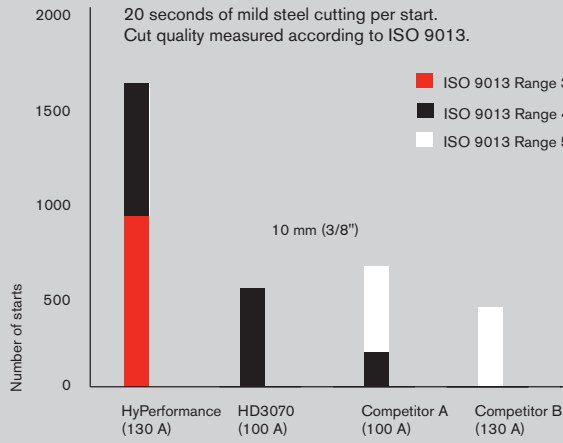


Hypertherm™ Plasma HPR130™

***Superior cut quality and consistency
Maximized productivity
Minimized operating costs***

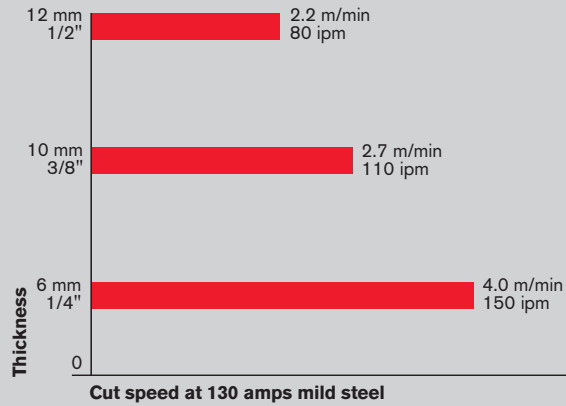
Hypertherm®

Superior cut quality and consistency



- Lower cut angle variability than any "precision" competitor tested.
- Consistent, repeatable cutting performance.
- Virtually dross-free cutting reduces the need for secondary operations.

Maximized productivity



- Increased cut speeds, approaching 200-amp processes.
- Cut speeds listed deliver the best cut quality, but cut speeds can be up to 50% faster.
- Rapid cut-to-cut cycle times increase productivity.

The next generation

Hypertherm has led the advancement of plasma cutting technology for over 35 years and is the world's foremost manufacturer of plasma arc cutting equipment. By continually delivering breakthrough advances in cut quality, productivity and operating costs, Hypertherm reaffirms and extends its position as the world's leading supplier of advanced high-temperature metal cutting technology.

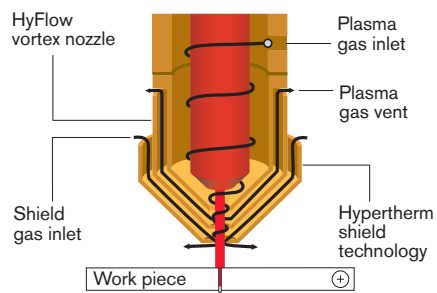
HyPerformance Plasma delivers incomparable HyDefinition® cutting at half the operating cost

HyPerformance Plasma delivers the virtually dross-free cut quality of HyDefinition, but does it with greater consistency, faster cut speeds, longer consumable life and half the operating cost.

HyPerformance Plasma provides a wide range of process flexibility



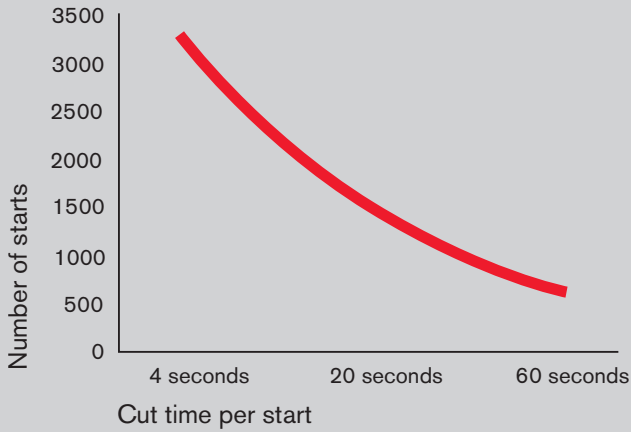
Patented HyDefinition cutting for consistent quality



HyFlow vortex technology stabilizes the arc precisely in the center of the electrode. This consistency improves cut quality and extends consumable life.

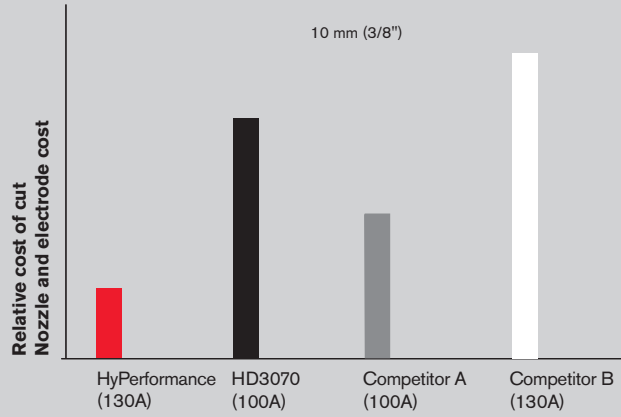
- Patented HyDefinition cutting for consistent cut quality.
- Full range of cutting thicknesses from gauge material to production piercing of 25 mm (1 inch).
- Superior HyPerformance stainless steel cutting.
- Marking and cutting performed with the same consumables.
- Quick-disconnect torch for simple and fast consumable changes.

Longer consumable life



- Hypertherm's patented LongLife process significantly extends consumable life.
- Patent-pending water tube and electrode design delivers improved consumable life and consistent cut quality.

Minimized operating costs



- Half the operating costs of any "precision" competitor tested.
- HyDefinition cut quality at half the operating costs.

of mechanized plasma

HyPerformance Plasma is designed to be operator-friendly and highly consistent

Simple, easy-to-use controls

- Manual gas console with power, current, troubleshooting and gas settings in one console.
- Auto gas fully integrated into CNC for full control of all plasma parameters.*

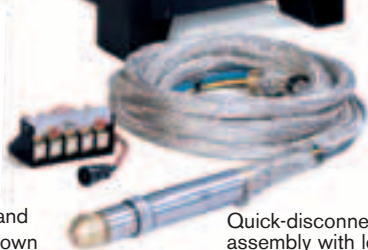


Manual gas console



Power supply

Manual off-valve assembly



Quick-disconnect torch assembly with leads

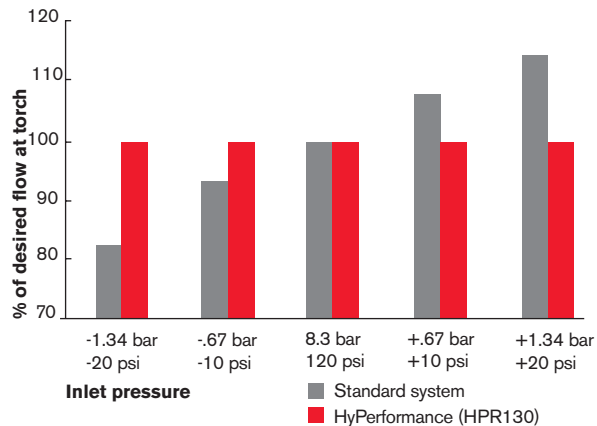
HyPerformance Plasma is available with auto gas or manual gas delivery

- Responsive gas control compensates for variation in incoming pressure.
- The automatic and manual gas systems both provide diagnostic information via serial link to CNC.

Additional benefits of auto gas delivery

- Gas delivery is monitored and controlled near the torch for optimal cut quality and consumable life.
- Fast switching from cutting to marking.
- Full integration to CNC for control of all plasma parameters
- Fuel gas mixing for improved stainless and aluminum cutting.

Responsive gas control reduces variability, while improving cut quality and increasing consumable life



* Automatic gas selection and metering consoles not shown

Specifications CE, CCC, CSA

| | | | |
|--|---|---------|-------|
| Input voltages (3-PH) and currents | VAC | Hz | Amps |
| | 200/208 | 50 – 60 | 62/58 |
| | 220 | 50 – 60 | 58 |
| | 240 | 60 | 52 |
| | 380 | 50 – 60 | 34 |
| | 400 | 50 – 60 | 32 |
| | 440 | 60 | 28 |
| | 480 | 60 | 26 |
| 600 | 60 | 21 | |
| Output voltage | 50 – 150 VDC | | |
| Output current | 130 A | | |
| Duty cycle | 100% | | |
| Maximum OCV | 311 VDC | | |
| Dimensions | 1079.5 mm (42.5") D, 566.4 mm (22.3") W, 967.7 mm (38.1") H | | |
| Weight with torch | 317.5 kg (700 lbs) | | |
| Gas supply | | | |
| Plasma gas | O ₂ , N ₂ , F5*, H35**, Air | | |
| Shield gas | N ₂ , O ₂ , Air | | |
| Gas pressure | 8.3 bar (120 psi) Manual gas console 8 bar (115 psi) Automatic gas console | | |

* F5 = 95% N₂, 5% H

** H35 = 35% H, 65% Ar

Hypertherm, quality built in

HyPerformance Plasma systems have been subjected to thousands of hours of reliability testing in Hypertherm's laboratories. The results give Hypertherm the confidence to boast a 100% duty cycle in operating environments from -10° C to 40° C.

- CCC, CE, CSA certification.
- Hypertherm is ISO 9001:2000 certified.
- Hypertherm full-system warranty – complete coverage for two years on all system components and one year on the torch.
- Enhanced serviceability and reduced part count provide a simple, robust design.

Operating data

Virtually dress-free cutting capacity – mild steel 16 mm (5/8")
Production pierce capacity – mild steel 25 mm (1")
Maximum cutting capacity (edge start) – mild steel 38 mm (1 1/2")

| Material | Current (amps) | Thickness (mm) | Approximate cutting speed (mm/min.) | Thickness (inches) | Approximate cutting speed (ipm) | |
|-----------------------|----------------|-----------------------|-------------------------------------|--------------------|---------------------------------|-----|
| Mild steel | 30 | .5 | 5355 | .018 | 215 | |
| | | O ₂ plasma | 1 | 3615 | .036 | 155 |
| | | O ₂ shield | 1.5 | 2210 | .060 | 85 |
| | | | 3 | 1160 | .135 | 40 |
| O ₂ plasma | 80 | 6 | 665 | 1/4 | 25 | |
| | | Air shield | 3 | 6145 | .135 | 180 |
| | | | 6 | 3045 | 1/4 | 110 |
| | | | 10 | 1810 | 3/8 | 75 |
| O ₂ plasma | 130 | 12 | 1410 | 1/2 | 50 | |
| | | 20 | 545 | 3/4 | 25 | |
| | | Air shield | 6 | 4035 | 1/4 | 150 |
| | | | 10 | 2680 | 3/8 | 110 |
| | | | 12 | 2200 | 1/2 | 80 |
| | | | 20 | 1050 | 3/4 | 45 |
| 25 | 550 | | 1 | 20 | | |
| 38 | 255 | 1 1/2 | 10 | | | |
| Stainless steel | 45 | F5* plasma | 5740 | .036 | 240 | |
| | | N ₂ shield | 2.5 | 2510 | .105 | 90 |
| | | | 6 | 845 | 1/4 | 30 |
| F5* plasma | 80 | N ₂ shield | 2180 | .135 | 105 | |
| | | N ₂ shield | 6 | 1225 | 1/4 | 45 |
| | | | 10 | 560 | 3/8 | 25 |
| H35** plasma | 130 | N ₂ shield | 980 | 3/8 | 40 | |
| | | N ₂ shield | 12 | 820 | 1/2 | 30 |
| | | | 20 | 360 | 3/4 | 15 |
| | | | 25 | 260 | 1 | 10 |
| Aluminum | 45 | Air/Air | 4420 | .048 | 220 | |
| | | Air/Air | 4 | 2575 | .135 | 110 |
| | | | 6 | 1690 | 1/4 | 60 |
| H35** plasma | 130 | N ₂ shield | 1455 | 1/2 | 55 | |
| | | N ₂ shield | 20 | 940 | 3/4 | 40 |
| | | | 25 | 540 | 1 | 20 |

Note: Take care in comparison: Competitors often show maximum cutting speeds, rather than speeds that deliver the best cuts, as shown above. Cut speeds listed above deliver best cut quality, but cut speeds can be up to 50% faster.

The operating data chart does not list all processes available for the HPR130. Please contact Hypertherm for more information.

Hypertherm®

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